Technical specifications

SIPART PS2 (all versions)	versions)	S2 (a	T P	R	IPA	S
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SIPART PS2 (all versions)			
Rated conditions		Design	
Permissible ambient temperature	See "Technical Specifications" on	Mode of operation	
for operation Degree of protection ¹⁾	page 5/9 IP66 according to EN 60529/NEMA 4X	Range of stroke (linear actuators)	3 130 mm (0.12 5.12 inch) (angle of positioner shaft 16 90°)
Mounting position	Any; pneumatic connections and exhaust opening not facing up in wet environment	 Angle of rotation range (part-turn actuators) 	30 100°
Vibration resistance	Wet environment	Mounting type	
Harmonic oscillations (sine-wave) according to EN 60068-2-6/10.2008	3.5 mm (0.14"), 2 27 Hz, 3 cycles/axis 98.1 m/s² (321.84 ft/s²), 27 300 Hz, 3 cycles/axis	On linear actuators	Using mounting kit 6DR4004-8V and where necessary with an additional lever arm 6DR4004-8L on actuators according to IEC 60534-6-1 (NAMUR) with
• Bumping (half-sine) according to EN 60068-2-27/02.2010	150 m/s ² (492 ft/s ²), 6 ms, 1000 shocks/axis	On part-turn actuators	ribs, bars or flat face. Using mounting kit 6DR4004-8D
Noise (digitally controlled) according to EN 60068-2-64/04.2009	10 200 Hz; 1 (m/s²)²/Hz (3.28 (ft/s²)²/Hz) 200 500 Hz; 0.3 (m/s²)²/Hz (0.98 (ft/s²)²/Hz) 4 hours/axis		on actuators with mounting plane according to VDI/VDE 3845 and IEC 60534-6-2: The necessary mounting console is fitted on the actuator side.
Recommended continuous duty	≤ 30 m/s² (98.4 ft/s²) without reso-	Weight, basic device	
range of the complete fitting Climatic class	nance sharpness According to EN 60721-3-4	 Glass-fiber reinforced enclosure made from polycarbonate 	Approx. 0.9 kg (1.98 lb)
• Storage	1K5, but -40 +80 °C	 Aluminum enclosure 	Approx. 1.3 kg (2.86 lb)
	(1K5, but -40 +176 °F)	 Stainless steel enclosure 	Approx. 3.9 kg (8.6 lb)
Transport	2K4, but -40 +80 °C (2K4, but -40 +176 °F)	 Pressure-proof aluminum enclo- sure 	Approx. 5.2 kg (11.46 lb)
• Operation ²⁾	4K3, but -30 +80 °C (4K3, but -22 +176 °F) ³⁾	Material	
Pneumatic data		• Enclosure	Class fiber rainforced rally are
Auxiliary power (air supply)	Compressed air, carbon dioxide (CO ₂), nitrogen (N), noble gases	- 6DR50 (Makrolon) - 6DR51 (aluminum)	Glass-fiber reinforced polycar- bonate (PC) GD AlSi12
	or cleaned natural gas	- 6DR52 (stainless steel)	Austenitic stainless steel
Pressure	1.4 7 bar (20.3 101.5 psi)	- ODITOz (stairtiess steet)	mat. No. 1.4581
Air quality to ISO 8573-1		- 6DR5.5 (aluminum, flame-	GK AlSi12
Solid particulate size and density	Class 2	proof)	
Pressure dew point	Class 2 (min. 20 K (36 °F) below ambient temperature)	Pressure gauge block	Aluminium AlMgSi, anodized
• Oil content	Class 2	Dimensions	See "Dimensional Drawings" on page 5/23
Unrestricted flow (DIN 1945)		Device versions	
 Inlet air valve (ventilate actuator)⁴⁾ 		 In Makrolon enclosure 	Single-acting and double-acting
- 2 bar (29 psi)	4.1 Nm ³ /h (18.1 USgpm)	 In aluminum enclosure 	Single-acting
- 4 bar (58 psi)	7.1 Nm³/h (31.3 USgpm)	 Im flameproof aluminium 	Single-acting and double-acting
- 6 bar (87 psi)	9.8 Nm³/h (43.1 USgpm)	enclosure	
Outlet air valve (vent actuator) ⁴⁾		In stainless steel enclosure	Single-acting and double-acting
- 2 bar (29 psi)	8.2 Nm³/h (36.1 USgpm)	Gauge	
- 4 bar (58 psi)	13.7 Nm ³ /h (60.3 USgpm)	Degree of protection	IDO4
- 6 bar (87 psi)	19.2 Nm ³ /h (84.5 USgpm)	- Gauge made of plastic	IP31
Valve leakage	< 6 · 10 ⁻⁴ Nm³/h (0.0026 USgpm)	- Gauge made of steel	IP44
Restrictor ratio	Adjustable up to ∞: 1	 Gauge made of stainless steel 316 	IP54
Auxiliary power consumption in the controlled state	< 3,6 ·10 ⁻² Nm³/h (0.158 USgpm)	Vibration resistance	According to EN 837-1

Technical specifications

Controller	
Controller unit	
• Five-point switch	Self-adjusting
Deadband	
- dEbA = Auto	Self-adjusting
- dEbA = 0.1 10 %	Can be set as fixed value
Analog-to-digital converter	
• Scan time	10 ms
 Resolution 	≤ 0,05 %
 Transmission error 	≤ 0,2 %
• Temperature influence effect	≤ 0.1 %/10 K (≤ 0.1 %/18 °F)
Cycle time	
• 20 mA/HART device	20 ms
• PA device	60 ms
• FF device	60 ms (min. loop time)
Certificates and approvals	
Classification according to pressure equipment directive (PED 97/23/EC)	For gases of fluid group 1, complies with requirements of article 3, paragraph 3 (sound engineering practice SEP)
CE conformity	You can find the appropriate directives and standards, including the relevant versions, in the EC Declaration of Conformity on the Internet.
Explosion protection	
Explosion protection according to ATEX/IECEx	
• Flameproof enclosure "d"	II 2 G Ex d IIC T6/T4 Gb
Intrinsic safety "ia"	II 2 G Ex ia IIC T6/T4 Gb II 2 D Ex ia IIIC 110°C Db
• Intrinsic safety "ic"	II 3 G Ex ic IIC T6/T4 Gc
Non-sparking "nA"	II 3 G Ex nA IIC T6/T4 Gc
• Dust, protection with "t" enclosure	II 3 D Ex tb IIIC T100°C Dc IP66
Explosion protection according to FM/CSA	
• Explosion-proof "d"	
- FM	XP, Class I, Division 1, ABCD XP, Class I, Zone 1, AEx d, IIC,T6/T4
- CSA	Class I, Division 1, Groups CD Class II/III Div 1, Groups EFG
• Intrinsic safety "ia"	
- FM	IS, Class I, Division 1, ABCD
- CSA	Class I; Zone 1, AEx ib, IIC, T6/T4 Class I, Division 1, ABCD
	Class I; Zone 1, Ex ib, IIC
Non-sparking "nA"	
- FM	NI, Class I, Division 2, ABCD NI, Class I, Zone 2, IIC,T6/T4
- CSA	Class I, Division 2, ABCD Class I, Zone 2, IIC
Dust, protection with "t" enclosure	

Class II, Divison 1

- CSA

Permissible ambient temperature	
For operation with and without HART ²⁾	Zone 1, 2 and 22 T4: -30 +80 °C (-22 +176 °F) T6: -30 +50 °C (-22 +122 °F)
For operation with PROFIBUS PA or with FOUNDATION Fieldbus ²⁾	Zone 1 T4: -30 +80 °C (-22 +176 °F) T6: -30 +50 °C (-22 +122 °F)
	Zone 2 and 22 T4: -20 +75 °C (-4 +103 °F) T6: -20 +50 °C (-4 +122 °F)
Natural gas as driving medium	For technical specifications using natural gas as driving medium, see operating instructions.

- 1) Max. impact energy 1 Joule for enclosure with inspection window 6DR5..0 and 6DR5..1.
- 2) At ≤ -10 °C (≤ 14 °F) the display refresh rate of the indicator is limited. For basic devices with Ex protection the following applies: Only T4 permissible when using with ly module.

 3) -20 ... +80 °C (-4 ... + 176 °F) for 6DR55..-0G..., 6DR56..-0G..., 6DR55..-0D... and 6DR56..-0D...
- $^{4)}$ With Ex d version (6DR5..5-...) values reduced by approx. 20 %.

Technical specifications

SIPART PS2 with and without HART

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explosion protection "ic", "nA", "t"
Electrical specifications				
Current input I _W				
 Rated signal range 		0/4	. 20 mA	
Test voltage		840 V	DC, 1 s	
 Binary input BE1 (terminals 9/10; electrically connected to the basic device) 			contact; max. contact load A at 3 V	
2-wire connection (terminals 6/8) 6DR50 and 6DR53 without HART 6DR51 and 6DR52 with HART				
Current to maintain the auxiliary power supply		≥ 3	.6 mA	
Required load voltage U_B (corresponds to Ω at 20mA)				
• Without HART (6DR50)				
- Typical	$6.36 \text{ V} (= 318 \Omega)$	6.36 V (= 318 Ω)	$7.8 \text{ V} (= 390 \Omega)$	$7.8 \text{ V} (= 390 \Omega)$
- max.	$6.48 \text{ V} (= 324 \Omega)$	6.48 V (= 324 Ω)	8.3 V (= 415 Ω)	$8.3 \text{ V} (= 415 \Omega)$
• Without HART (6DR53)				
- Typical	$7.9 \text{ V} (= 395 \Omega)$	-	-	-
- max.	8.4 V (= 420 Ω)	-	-	-
• With HART (6DR51)				
- Typical	$6.6 \text{ V} (= 330 \Omega)$	$6.6 \text{ V} (= 330 \Omega)$	-	-
- max.	$6.72 \text{ V} (= 336 \Omega)$	$6.72 \text{ V} (= 336 \Omega)$	-	-
• With HART (6DR52)			200 50 404 4 200 500 500	
- Typical	-	$8.4 \text{ V} (= 420 \Omega)$	$8.4 \text{ V} (= 420 \Omega)$	$8.4 \text{ V} (= 420 \Omega)$
- max.	-	$8.8 \text{ V} (= 440 \Omega)$	$8.8 \text{ V} (= 440 \Omega)$	$8.8 \text{ V} (= 440 \Omega)$
• Static destruction limit	±40 mA	±40 mA	-	-
Effective internal capacitance Ci				
• Without HART	-	-	22 nF	"ic": 22 nF
• With HART	-	-	7 nF	"ic": 7 nF
Effective internal inductance L _i			0.10	"' " 0 10 11
• Without HART	-	-	0,12 mH	"ic": 0,12 mH
• With HART	-	-	0,24 mH	"ic": 0,24 mH
For connecting to circuits with the following peak values 3-/4-wire connection (terminals 2/4 and 6/8)			$U_n = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"ic": $ U_i = 30 \text{ V} $ $ I_i = 100 \text{ mA} $ "nA"/"t": $ U_n \le 30 \text{ V} $ $ I_n \le 100 \text{ mA} $
6DR52 with HART, explosion-protected 6DR53 without HART, not explosion-protected)				
Load voltage at 20 mA	$\leq 0.2 \text{ V} (= 10 \Omega)$	≤ 0.2 V (= 10 Ω)	≤ 1 V (= 50 Ω)	≤ 1 V (= 50 Ω)
Power supply U _H	18 35 V DC	18 35 V DC	18 30 V DC	18 30 V DC
Current consumption I _H)/2.4 kΩ [mA]	
Effective internal capacitance C _i	-	-	22 nF	"ic": 22 nF
Effective internal inductance Li	-	-	0.12 mH	"ic": 0,12 mH
For connecting to circuits with the fol- owing peak values			U _n = 30 V DC I _i = 100 mA P _i = 1 W	"ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "nA/"t": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$
Electrical isolation	between U_H and I_W	between U_H and I_W	between U _H and I _W (2 intrinsically safe circuits)	between U _H and I _W

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explosion protection "ic", "nA", "t"		
Design						
Connections, electrical						
 Screw terminals 		2.5 AV	VG28-12			
Cable gland	M20x1.5 or ½-14 NPT	Ex d certified cable gland M20x1.5, ½-14 NPT or M25x1.5	M20x1.5 or ½-14 NPT	M20x1.5 or ½-14 NPT		
Connections, pneumatic		Female thread G1/4 or 1/4-18 NPT				

Technical specifications

SIPART PS2 with PROFIBUS PA/with FOUNDATION Fieldbus

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explosion protection "ic", "nA", "t"
Electrical specifications				
Power supply, bus circuit (terminals 6/7)		Bus-s	upplied	
Bus voltage	9 32 V	9 32 V	9 24 V	9 32 V
For connecting to circuits with the following peak values				
Bus connection with FISCO supply unit			$U_i = 17.5 \text{ V}$ $I_i = 380 \text{ mA}$ $P_i = 5.32 \text{ W}$	"ic": $U_i = 17.5 \text{ V}$ $I_i = 570 \text{ mA}$ "nA"/"t": $U_n \le 32 \text{ V}$
Bus connection with barrier			$U_i = 24 \text{ V}$ $I_i = 250 \text{ mA}$ $P_i = 1.2 \text{ W}$	"ic": $U_i = 32 \text{ V}$ "nA"/"t": $U_n \le 32 \text{ V}$
Effective internal capacitance	-	-	C _i = negligible	C _i = negligible
Effective internal inductance	-	_	$L_i = 8 \mu H$	"ic": L _i = 8 μH
Current consumption		11.5 m	A ± 10 %	, ,
Additional error signal		0	mA	
Safety shutdown can be activated with coding bridge (terminals 81/82)		electrically isolated from I	bus circuit and binary input	t
• Input resistance		> 2	20 kΩ	
• Signal state "0" (shutdown active)		0 4.5 V or	unconnected	
• Signal state "1" (shutdown not active)		13	30 V	
For connecting to power supply with the following peak values			$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"nA": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$
				"ic": U _i = 30 V I _i = 100 mA
Effective Internal capacitance	-	-	C _i = negligibly small	C _i = negligibly small
Binary input BE1 for PROFIBUS (terminals 9/10); electrically connected to the bus circuit)	Bridged or connection to switching contact. Suitable only for floating contact; max. contact load < 5 μ A at 3 V			
Electrical isolation				
 For basic device without Ex protection and for basic device with Ex d 	Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules			
• For basic device Ex "ia"	The basic device and the input to the safety shutdown, as well as the outputs of the option modules, are separate, intrinsically safe circuits.			
• For basic device Ex "ic", "nA", "t"	Electrical		s of the option modules	y shutdown,
Test voltage		840 V	DC, 1 s	
Design				
Connections, electrical				
Screw terminals			VG28-12	
Cable gland	M20x1.5 or ½-14 NPT	Ex d certified cable gland M20x1.5; ½-14 NPT or M25x1.5	M20x1.5 or ½-14 NPT	M20x1.5 or ½-14 NPT
Connections, pneumatic		Female thread	G1/4 or 1/4-18 NPT	
PROFIBUS PA communication				
Communication	Layers 1 and +2 according to PROFIBUS PA, transmission technology according to IEC 61158-2; slave function; layer 7 (protocol layer) according to PROFIBUS DP, EN 50170 standard with the extended PROFIBUS functions (all data acyclic, manipulated variable, feedbacks and status also cyclic)			
C2 connections	Four connections to master class 2 are supported; automatic connection setup 60 s after break in communication			
Device profile	PROFIBUS PA profile B, version 3.0, more than 150 objects			
Response time to master message	Typically 10 ms			
Device address	126 (when delivered)			
PC parameterizing software	SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery.			

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explo- sion protection "ic", "nA", "t"		
FOUNDATION Fieldbus communication						
Communications group and class	According to t	echnical specification of th	ne Fieldbus Foundation for	H1 communication		
Function blocks		Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve)				
Execution times of the blocks	AO: 60 ms PID: 80 ms					
Physical layer profile	123, 511					
FF registration	Tested with ITK 5.0					
Device address		22 (whe	en delivered)			

Technical specifications

Option modules

	Without Ex protection/ with Ex protection Ex d	With explosion protection "ia"	With explosion protection "ic", "nA", "t"
Alarm unit	6DR4004-8A	6DR4004-6A	6DR4004-6A
3 binary output circuits		Alarm output A1: Terminals 41 and	d 42
		Alarm output A2: Terminals 51 and	d 52
		Alarm output: Terminals 31 and 32	2
Power supply U _H	≤ 35 V	-	-
Signal state			
- High (not activated)	Conductive, R = 1 k Ω , +3/-1 % *)	≥ 2.1 mA	≥ 2.1 mA
- Low *) (activated)	Blocked, $I_R < 60 \mu A$	≤ 1.2 mA	≤ 1.2 mA
*) Low is also the status when the basic device is faulty or is without additional electrical power supply.	*) When used in the flameproof enclo- sure the current consumption must be limited to 10 mA per output.	Switching threshold with supply to EN 60947-5-6: $U_H=8.2~V,~R_i=1~k\Omega$	Switching threshold with supply to EN 60947-5-6: $U_H = 8.2 \text{ V}, R_i = 1 \text{ k}\Omega$
• For connecting to circuits with the	-	$U_i = 15 \text{ V}$	"ic":
following peak values		$I_i = 25 \text{ mA}$	$U_i = 15 \text{ V}$
		$P_i = 64 \text{ mW}$	$I_i = 25 \text{ mA}$
			"nA"/"t": $U_n \le 15 \text{ V}$
Effective internal capacitance	-	$C_i = 5.2 \text{ nF}$	$C_i = 5.2 \text{ nF}$
Effective internal inductance	-	L _i = negligibly small	L _i = negligibly small
1 binary output circuit	Binary input BE	2: Terminals 11 and 12, terminals 21	and 22 (bridge)
 Electrically connected to the basic device 			
- Signal state 0		Floating contact, open	
- Signal state 1		Floating contact, closed	
- Contact load		3 V, 5 μA	
 Electrically isolated from the basic device 			
- Signal state 0		≤ 4.5 V or open	
- Signal state 1		≥ 13 V	
- Natural resistance		≥ 25 kΩ	
Static destruction limit	± 35 V	-	-
 For connecting to circuits with the following peak values 	•	$U_i = 25.2 \text{ V}$	"ic": U _i = 25.2 V "nA"/"t": U _n ≤ 25.5 V
Effective internal capacitance	-	C _i = negligibly small	C _i = negligibly small
Effective internal inductance	-	L _i = negligibly small	L _i = negligibly small
Electrical isolation	The 3 outputs, the input Bl	E2 and the basic device are electrica	ally isolated from each other
Fest voltage		840 V DC, 1 s	
_v module	6DR4004-8J	6DR4004-6J	6DR4004-6J
OC output for position feedback			
1 current output: Terminals 61 and 62		2-wire connection	
Rated signal range		4 20 mA, short-circuit proof	
Total operating range		3.6 20.5 mA	
Power supply U _H	+12 +35 V	+12 +30 V	+12 +30 V
External loads R _B [kΩ]		≤ (U _H [V] − 12 V)/I [mA]	
Transmission error		≤ 0,3 %	
Temperature influence effect		≤ 0.1 %/10 K (≤ 0.1 %/18 °F)	
Resolution		≤ 0,1 %	
Residual ripple		≤ 1 %	
For connecting to circuits with the	-	$U_i = 30 \text{ V}$	"ic":
following peak values		$I_i = 100 \text{ mA}$	$U_i = 30 \text{ V},$
		$\dot{P}_i = 1 \text{ W}$	I _i = 100 mA "nA"/"t":
			$U_n \le 30 \text{ V}, I_n \le 100 \text{ mA}$ $P_n \le 1 \text{ W}$
Effective internal capacitance	-	C _i = 11 nF	$C_i = 11 \text{ nF}$
Effective internal inductance	-	L _i = negligibly small	L _i = negligibly small
Electrical isolation	Electrically isolated fro	m the alarm option and safely isolate	
		840 V DC, 1 s	

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA", "t"		
SIA module	6DR4004-8G	6DR4004-6G	6DR4004-6G		
Limit transmitter with slot-type initiators and alarm output					
2 slot-type initiators	*	output (limit transmitter) A1: Terminals output (limit transmitter) A2: Terminals			
Connection	2-wire system to EN 60947-	5-6 (NAMUR), for switching amplifier	to be connected on load side		
Signal state Low (activated)		< 1.2 mA			
• 2 slot-type initiators		Type SJ2-SN			
• Function		NC (normally closed)			
Connecting to circuits with the following peak values	Rated voltage 8 V current consumption: ≥ 3 mA (limit value not responded), ≤ 1 mA (limit value responded)	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "nA": $U_n \le 15 \text{ V}$ $P_n \le 64 \text{ mW}$		
Effective internal capacitance	-	$C_i = 41 \text{ nF}$	C _i = 41 nF		
Effective internal inductance	-	$L_i = 100 \mu H$	$L_i = 100 \mu H$		
1 alarm output		Binary output: Terminals 31 and 32			
 Connection 	On switching amplifier	according to EN 60947-5-6: (NAMUR), $U_H = 8.2 \text{ V}$, $R_i = 1 \text{ k}\Omega$).		
 Signal state High (not activated) 	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA		
 Signal state Low (activated) 	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA		
• Power supply U _H	$U_H \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-		
Connecting to circuits with the following peak values	-	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "nA": $U_n \le 15 \text{ V}$ $P_n \le 64 \text{ mW}$		
Effective internal capacitance	-	$C_i = 5.2 \text{ nF}$	C _i = 5.2 nF		
Effective internal inductance	-	L _i = negligibly small	L _i = negligibly small		
Electrical isolation	The 3 outputs are electrically isolated from the basic device.				
Test voltage		840 V DC, 1 s			

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA", "t"	
Mechanical limit switch module	6DR4004-8K	6DR4004-6K	6DR4004-6K	
Limit transmitter with mechanical switching contacts				
2 limit value contacts		Binary output A1: Terminals 41 and	1 42	
		Binary output A2: Terminals 51 and	152	
 Max. switching current AC/DC 	4 A	-	-	
 Connecting to circuits with the following peak values 	-	$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 750 \text{ mW}$	"ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "nA": $U_n \le 15 \text{ V}$	
Effective internal capacitance	_	C_i = negligibly small	C _i = negligibly small	
Effective internal inductance	_	L _i = negligibly small	L _i = negligibly small	
 Max. switching voltage AC/DC 	250 V/24 V	30 V DC	30 V DC	
1 alarm output		Binary output: Terminals 31 and 3		
• Connection	On switching amplifier accor U _H = 8.2	ding to EN 60947-5-6: (NAMUR), V, $R_i = 1 \text{ k}\Omega$).	-	
 Signal state High (not activated) 	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA	
 Signal state Low (activated) 	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA	
 Auxiliary power 	$U_H \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-	
 Connecting to circuits with the following peak values 	-	$\label{eq:Ui} \begin{array}{l} U_i = 15 \text{ V} \\ I_i = 25 \text{ mA} \\ P_i = 64 \text{ mW} \\ C_i = 5,2 \text{ nF} \\ L_i = \text{negligibly small} \end{array}$	"ic": $ U_i = 15 \text{ V} $ $ I_i = 25 \text{ mA} $ $ C_i = 5,2 \text{ nF} $ $ L_i = \text{negligibly small} $	
Connecting to circuits with the following peak values		$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$	
Effective internal capacitance	-	$C_i = 5.2 \text{ nF}$	$C_i = 5.2 \text{ nF}$	
Effective internal inductance	-	L _i = negligibly small	L _i = negligibly small	
Electrical isolation	The 3 out	puts are electrically isolated from the	basic device	
Fest voltage		3 150 V DC, 2 s		
Rated conditions altitude	Max. 2 000 m NN At altitudes over 2 000 m NN, use a suitable power supply	-		
EMC filter module		A430-L8 is required for NCS sensor o tentiometer or NCS; as option) with th		
Resistance of external potentiometer		10 kΩ		
Peak values when suppled via the PROFIBUS basic device	-	$U_o = 5 \text{ V}$ $I_o = 75 \text{ mA statisch}$ $I_o = 160 \text{ mA kurzfristig}$ $P_o = 120 \text{ mW}$	$U_{o} = 5 \text{ V}$ $I_{o} = 75 \text{ mA}$ $I_{o} = 120 \text{ mW}$	
Peak values when suppled via other basic devices	-	$U_{o} = 5 \text{ V}$ $I_{o} = 100 \text{ mA}$ $P_{o} = 33 \text{ mW}$ $C_{o} = 1 \mu\text{F}$ $L_{o} = 1 \text{ mH}$	$U_{o} = 5 \text{ V}$ $I_{o} = 75 \text{ mA}$ $P_{o} = 120 \text{ mW}$ $C_{o} = 1 \mu\text{F}$ $L_{o} = 1 \text{ mH}$	
Electrical isolation	Electrically connected to the basic device			
	840 V DC, 1 s			

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA", "t"
NCS sensor			
Position range			
• Linear actuator 6DR4004N.20		3 14 mm (0.12 0.55")	
• Linear actuator 6DR4004N.30	10 1	30 mm (0.39 5.12"); up to 200 mm (7.8	7") on request
 Part-turn actuator 		30° 100°	
Linearity (after correction by positioner)			
 Linear actuator 		± 1 %	
Part-turn actuator		± 1 %	
Hysteresis		± 0,2 %	
Continuous working temperature	-40 °C +90 °C (-40 °F +194 °F)	-	-
Climatic class		Nach DIN EN 60721-3-4	
 Lagerung 		1K5, but -40 +90 °C (1K5, but -40 +	176 °F)
• Transport		2K4, but -40 +90 °C (2K4, but -40 +	176 °F)
Vibration resistance			
 Harmonic oscillations (sine-wave) according to EN 60068-2-6/05.96 	7 mm	(0.28"), 5 54 Hz; 500 m/s² (1640 ft/s²),	80 200 Hz
Degree of protection of enclosure	IP68	according ot IEC EN 60529; NEMA 4X / E	ncl. Type 4X
Connecting to circuits with the following peak values	-	$U_i = 5 \text{ V}$ $I_i = 160 \text{ mA}$ $P_i = 120 \text{ mW}$	"ic"/"nA": U _i = 5 V
Effective internal capacitance		$C_i = 180 \text{ nF}$	C _i = 180 nF
Effective internal inductance	-	$L_i = 922 \mu H$	L _i = 922 μH
Explosion protection according to ATEX/IECEx	-	Intrinsic safety "ia": II 2 G Ex ia IIC T6/T4 Gb	Intrinsic safety "ic": II 3 G Ex ic IIC T6/T4 Gc
			Non-sparking "nA": II 3 G Ex nA IIC T6/T4 Gc
Explosion protection according to FM	-	Intrinsic safety "ia": IS, Class I, Divison 1, ABCD IS, Class I, Zone 1, AEx ib, IIC	Non-sparking, "nA": NI, Class I, Divison 2, ABCD NI, Class I, Zone 2, AEx nA, IIC
Permissible ambient temperature			
• ATEX/IECEx	-		°C (-40 +194 °F) °C (-40 +158 °F)
• FM	-	T4: -40 +85 ° T6: -40 +70 °	°C (-40 +185 °F) °C (-40 +158 °F)